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|------|---|-----------|---------|--------------------|---------|
| [54] | IMPRESSED EMBLEM AND METHOD | 4,140,563 | 2/1979 | Sernaker . | |
| [75] | Inventor: Brett A. Stahl , Harrison Township,
Mich. | 4,404,249 | 9/1983 | Margerum et al. . | |
| [73] | Assignee: Stahls', Inc. , St. Clair Shores, Mich. | 4,581,278 | 4/1986 | Margerum et al. . | |
| [21] | Appl. No.: 08/595,639 | 5,298,031 | 3/1994 | Gabay et al. . | |
| [22] | Filed: Feb. 2, 1996 | 5,312,645 | 5/1994 | Dressler | 427/148 |
| [51] | Int. Cl. ⁶ | 5,322,583 | 6/1994 | Wharton . | |
| [52] | U.S. Cl. 428/195; 428/411.1; 428/423.1;
428/425.1; 428/447; 428/488.4; 428/537.5;
428/913; 156/60; 156/304.6; 156/306.3 | 5,411,783 | 5/1995 | Mahn, Jr. . | |
| [58] | Field of Search | 5,464,690 | 11/1995 | Boswell | 428/334 |
| [56] | References Cited | 5,624,076 | 4/1997 | Miecka et al. | 241/3 |
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[57] ABSTRACT

An impressed emblem is disclosed which includes a cover sheet which is used together with heat and pressure to impress a desired pattern on an emblem. The emblem can also be impressed with a pattern and simultaneously heat-sealed onto a desired substrate.